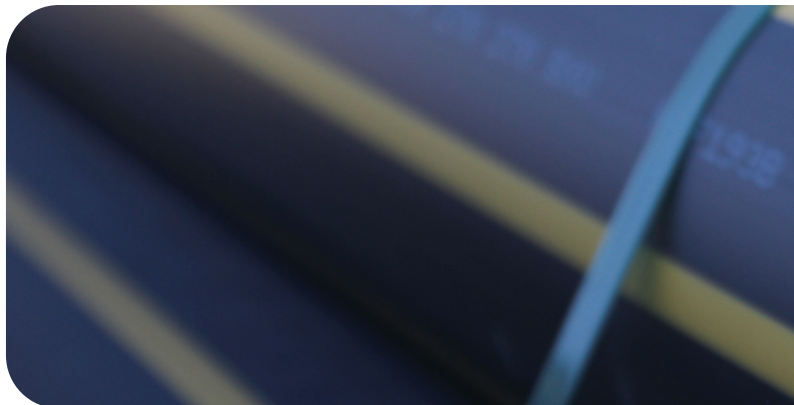
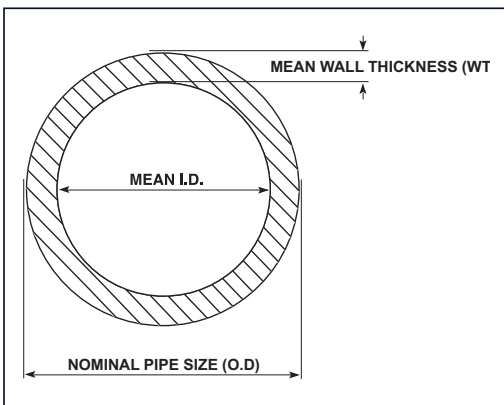


PE100 POLYETHYLENE PIPE - OVERVIEW

MEAN DIMENSIONS ACCORDING TO AS/NZS 4130 SERIES 1

OD	SDR41 PN 4			SDR26 PN 6.3			SDR21 PN 8			SDR 17 PN 10		
	WT	ID	KG/M	WT	ID	KG/M	WT	ID	KG/M	WT	ID	KG/M
16	-	-	-	-	-	-	-	-	-	-	-	-
20	-	-	-	-	-	-	-	-	-	-	-	-
25	-	-	-	-	-	-	-	-	-	1.8	21.7	0.1
32	-	-	-	-	-	-	1.8	28.7	0.2	2.1	28.1	0.2
40	-	-	-	-	-	-	2.1	36.1	0.2	2.6	35.0	0.3
50	-	-	-	-	-	-	2.6	45.1	0.4	3.2	43.9	0.5
63	-	-	-	2.6	58.1	0.5	3.2	56.9	0.6	4.1	55.2	0.7
75	-	-	-	3.1	69.2	0.7	3.9	67.7	0.8	4.8	65.8	1.0
90	-	-	-	3.8	83.0	1.0	4.6	81.3	1.2	5.8	79.0	1.5
110	2.9	104.7	0.9	4.6	101.3	1.5	5.7	99.2	1.8	7.0	96.5	2.2
125	3.4	118.9	1.2	5.1	115.4	1.9	6.4	112.9	2.3	7.9	109.9	2.8
140	3.8	133.2	1.6	5.8	129.2	2.3	7.1	126.5	2.9	8.8	123.1	3.5
160	4.3	152.3	2.0	6.6	147.6	3.1	8.2	144.5	3.8	10.1	140.7	4.6
180	4.7	171.5	2.5	7.3	166.3	3.8	9.1	162.7	4.7	11.3	158.3	5.8
200	5.2	190.5	3.1	8.2	184.6	4.7	10.2	180.6	5.8	12.6	175.8	7.1
225	5.9	214.4	3.9	9.1	207.9	6.0	11.4	203.3	7.4	14.2	197.8	9.0
250	6.6	238.0	4.9	10.2	230.9	7.4	12.6	226.1	9.0	15.6	220.0	11.1
280	7.3	266.7	6.0	11.3	258.7	9.2	14.2	253.0	11.4	17.5	246.3	13.9
315	8.2	300.2	7.6	12.8	290.9	11.7	15.8	284.9	14.3	19.7	277.1	17.6
355	9.2	338.2	9.6	14.4	327.9	14.8	17.8	321.0	18.2	22.3	312.1	22.4
400	10.4	381.1	12.2	16.2	369.5	18.8	20.2	361.5	23.2	25.0	351.9	28.3
450	11.6	428.9	15.4	18.2	415.8	23.7	22.7	406.8	29.3	28.1	395.9	35.9
500	13.0	476.3	19.2	20.2	462.0	29.3	25.2	452.0	36.2	31.2	440.0	44.2
560	14.5	533.6	23.9	22.6	517.4	36.7	28.1	506.3	45.3	35.0	492.6	55.6
630	16.3	600.4	30.2	25.4	582.1	46.5	31.6	569.8	57.2	39.3	554.4	70.2
710	18.4	676.5	38.4	28.7	655.9	59.1	35.7	641.9	72.8	44.3	624.6	89.3
800	20.7	762.3	48.7	32.2	739.2	74.8	40.1	723.4	92.3	49.9	703.9	113.2
900	23.2	857.8	61.5	36.2	831.7	94.7	45.1	813.9	116.7	56.3	791.6	143.7
1000	25.8	952.9	76.1	40.2	924.1	116.8	50.2	904.2	144.2	62.4	879.8	177.0
1200	31.0	1143.1	109.5	48.3	1108.5	168.2	60.2	1084.7	207.5	71.4	1062.3	243.7

Information presented here is for reference only and may not be complete. All dimensions are nominal and may vary from actual dimension. For accurate dimensional data and other information please contact ACU-TECH sales

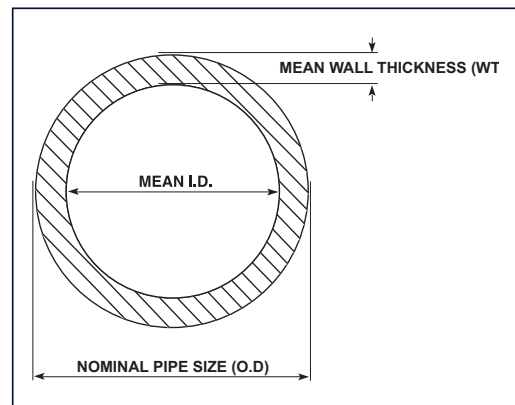


PE100 POLYETHYLENE PIPE - OVERVIEW Cont'd

MEAN DIMENSIONS ACCORDING TO AS/NZS 4130 SERIES 1

OD	SDR13.6 PN 12.5			SDR11 PN 16			SDR9 PN 20			SDR 7.4 PN 25		
	WT	ID	KG/M	WT	ID	KG/M	WT	ID	KG/M	WT	ID	KG/M
16	-	-	-	1.8	12.7	0.1	2.0	12.3	0.1	2.4	11.4	0.1
20	1.8	16.7	0.1	2.1	16.1	0.1	2.5	15.2	0.1	3.0	14.2	0.2
25	2.1	21.1	0.1	2.5	20.2	0.2	3.0	19.2	0.2	3.8	17.7	0.2
32	2.6	27.0	0.2	3.1	26.0	0.3	3.9	24.5	0.3	4.7	22.8	0.4
40	3.2	33.8	0.4	4.0	32.3	0.4	4.8	30.6	0.5	5.9	28.5	0.6
50	4.0	42.4	0.6	4.9	40.5	0.7	6.0	38.4	0.8	7.3	35.7	0.9
63	5.0	53.3	0.9	6.2	51.0	1.1	7.6	48.2	1.3	9.1	45.1	1.5
75	5.9	63.7	1.2	7.2	61.0	1.5	8.9	57.6	1.8	10.9	53.6	2.1
90	7.0	76.5	1.8	8.7	73.1	2.1	10.7	69.1	2.6	13.0	64.5	3.0
110	8.6	93.3	2.6	10.6	89.4	3.2	13.0	84.5	3.8	16.0	78.6	4.5
125	9.8	106.1	3.4	12.1	101.5	4.1	14.8	96.1	4.9	18.1	89.5	5.9
140	10.9	118.9	4.3	13.4	113.9	5.1	16.6	107.6	6.2	20.3	100.2	7.3
160	12.5	135.9	5.6	15.4	130.0	6.7	18.9	123.1	8.1	23.1	114.7	9.6
180	14.1	152.8	7.1	17.3	146.3	8.5	21.2	138.5	10.2	25.9	129.1	12.1
200	15.5	169.9	8.7	19.2	162.5	10.5	23.6	153.7	12.6	28.8	143.4	14.9
225	17.5	191.1	11.0	21.6	182.9	13.3	26.5	173.2	15.9	32.4	161.3	18.9
250	19.4	212.4	13.6	23.9	203.4	16.4	29.4	192.5	19.6	36.0	179.2	23.3
280	21.7	237.9	17.0	26.8	227.8	20.5	33.0	215.4	24.6	40.3	200.7	29.3
315	24.5	267.6	21.5	30.1	256.3	26.0	37.1	242.4	31.2	45.2	226.1	36.9
355	27.5	301.6	27.3	33.9	288.8	33.0	41.7	273.3	39.5	51.0	254.6	47.0
400	31.0	339.9	34.6	38.2	325.4	41.9	47.0	307.8	50.2	57.4	287.0	59.6
450	34.9	382.4	43.8	43.0	366.1	53.0	52.8	346.5	63.5	64.7	322.8	75.5
500	38.7	424.9	54.1	47.8	406.8	65.4	58.7	385.0	78.4	71.1	360.2	92.6
560	43.4	475.8	67.8	53.4	455.7	81.9	65.7	431.1	98.3	-	-	-
630	48.7	535.5	85.7	60.2	512.6	103.8	73.9	485.1	124.4	-	-	-
710	54.9	603.4	108.9	67.8	577.6	131.8	83.4	546.5	158.2	-	-	-
800	61.8	680.0	138.1	76.3	651.1	167.1	93.9	615.9	200.7	-	-	-
900	69.9	764.9	175.0	85.9	732.4	211.6	-	-	-	-	-	-
1000	76.2	852.1	213.1	94.8	814.9	259.8	-	-	-	-	-	-
1200	92.7	1019.6	310.7	-	-	-	-	-	-	-	-	-

Information presented here is for reference only and may not be complete. All dimensions are nominal and may vary from actual dimension. For accurate dimensional data and other information please contact ACU-TECH sales



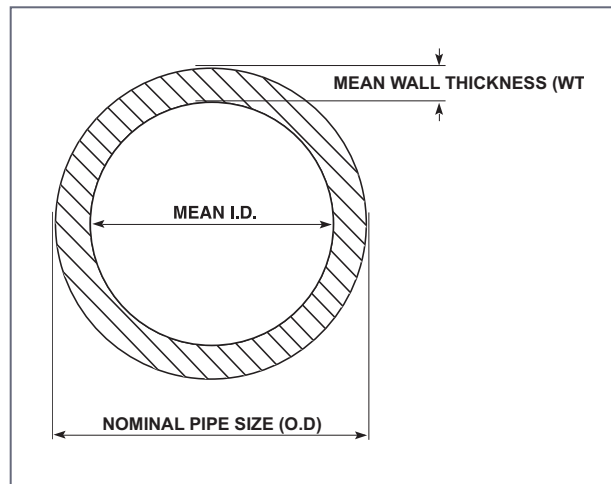
PE100 POLYETHYLENE PIPE - DIMENSIONS

ACCORDING TO AS/NZS 4130 SERIES 1

STANDARD DIMENSION RATIO				SDR 41				SDR 33				SDR 26			
NOMINAL OUTSIDE DIAMETER (DN)	MEAN OUTSIDE DIAMETER		OOB*	WALL THICKNESS (WT)		MEAN INSIDE DIAMETER (ID)		WALL THICKNESS (WT)		MEAN INSIDE DIAMETER (ID)		WALL THICKNESS (WT)		MEAN INSIDE DIAMETER (ID)	
	MIN	MAX	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
16	16.0	16.3	1.2	-	-	-	-	-	-	-	-	-	-	-	-
20	20.0	20.3	1.2	-	-	-	-	-	-	-	-	-	-	-	-
25	25.0	25.3	1.2	-	-	-	-	-	-	-	-	-	-	-	-
32	32.0	32.3	1.3	-	-	-	-	-	-	-	-	-	-	-	-
40	40.0	40.4	1.4	-	-	-	-	-	-	-	-	-	-	-	-
50	50.0	50.5	1.4	-	-	-	-	-	-	-	-	-	-	-	-
63	63.0	63.6	1.5	-	-	-	-	-	-	-	-	2.4	2.8	57.4	58.8
75	75.0	75.7	1.6	-	-	-	-	2.3	2.7	69.6	71.1	2.9	3.3	68.4	69.9
90	90.0	90.9	1.8	-	-	-	-	2.8	3.2	83.6	85.3	3.5	4.0	82.0	83.9
110	110.0	111.0	2.2	2.7	3.1	103.8	105.6	3.4	3.9	102.2	104.2	4.3	4.9	100.2	102.4
125	125.0	126.2	2.5	3.1	3.6	117.8	120.0	3.9	4.4	116.2	118.4	4.8	5.4	114.2	116.6
140	140.0	141.3	2.8	3.5	4.0	132.0	134.3	4.3	4.9	130.2	132.7	5.4	6.1	127.8	130.5
160	160.0	161.5	3.2	4.0	4.5	151.0	153.5	4.9	5.5	149.0	151.7	6.2	7.0	146.0	149.1
180	180.0	181.7	3.6	4.4	5.0	170.0	172.9	5.5	6.2	167.6	170.7	6.9	7.7	164.6	167.9
200	200.0	201.8	4.0	4.9	5.5	189.0	192.0	6.2	7.0	186.0	189.4	7.7	8.6	182.8	186.4
225	225.0	227.1	4.5	5.5	6.2	212.6	216.1	6.9	7.7	209.6	213.3	8.6	9.6	205.8	209.9
250	250.0	252.3	5.0	6.2	7.0	236.0	239.9	7.7	8.6	232.8	236.9	9.6	10.7	228.6	233.1
280	280.0	282.6	9.8	6.9	7.7	264.6	268.8	8.6	9.6	260.8	265.4	10.7	11.9	256.2	261.2
315	315.0	317.9	11.1	7.7	8.6	297.8	302.5	9.7	10.8	293.4	298.5	12.1	13.5	288.0	293.7
355	355.0	358.2	12.5	8.7	9.7	335.6	340.8	10.9	12.1	330.8	336.4	13.6	15.1	324.8	331.0
400	400.0	403.6	14.0	9.8	10.9	378.2	384.0	12.3	13.7	372.6	379.0	15.3	17.0	366.0	373.0
450	450.0	454.1	15.6	11.0	12.2	425.6	432.1	13.8	15.3	419.4	426.5	17.2	19.1	411.8	419.7
500	500.0	504.5	17.5	12.3	13.7	472.6	479.9	15.3	17.0	466.0	473.9	19.1	21.2	457.6	466.3
560	560.0	565.0	19.6	13.7	15.2	529.6	537.6	17.2	19.1	521.8	530.6	21.4	23.7	512.6	522.2
630	630.0	635.7	22.1	15.4	17.1	595.8	604.9	19.3	21.4	587.2	597.1	24.1	26.7	576.6	587.5
710	710.0	716.4	24.9	17.4	19.3	671.4	681.6	21.8	24.1	661.8	672.8	27.2	30.1	649.8	662.0
800	800.0	807.2	28.0	19.6	21.7	756.6	768.0	24.5	27.1	745.8	758.2	30.6	33.8	732.4	746.0
900	900.0	908.1		22.0	24.3	851.4	864.1	27.6	30.5	839.0	852.9	34.4	38.0	824.0	839.3
1000	1000.0	1009.0		24.5	27.1	945.8	960.0	30.6	33.8	932.4	947.8	38.2	42.2	915.6	932.6
1200	1200.0	1210.0		29.4	32.5	1135.0	1151.2	36.7	40.5	1119.0	1136.6	45.9	50.6	1098.8	1118.2

*OUT OF ROUNDNESS.

26

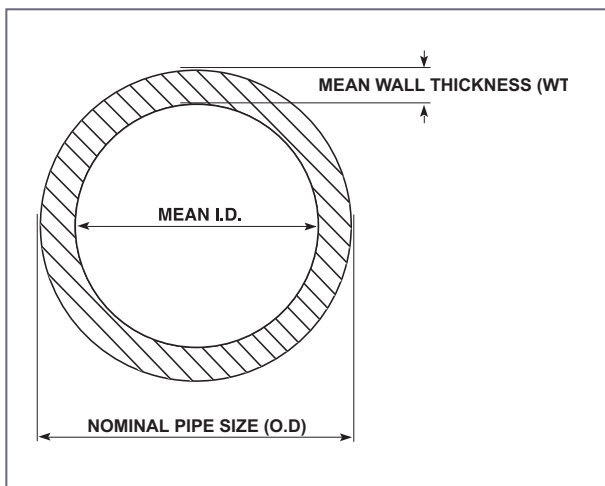


PE100 POLYETHYLENE PIPE - DIMENSIONS Cont'd

ACCORDING TO AS/NZS 4130 SERIES 1

NOMINAL OUTSIDE DIAMETER (DN)	STANDARD DIMENSION RATIO			SDR 21				SDR 17				SDR 13.6			
	MEAN OUTSIDE DIAMETER		OOR*	WALL THICKNESS (WT)		MEAN INSIDE DIAMETER (ID)		WALL THICKNESS (WT)		MEAN INSIDE DIAMETER (ID)		WALL THICKNESS (WT)		MEAN INSIDE DIAMETER (ID)	
	MIN	MAX		MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
16	16.0	16.3	1.2	-	-	-	-	-	-	-	-	-	-	-	-
20	20.0	20.3	1.2	-	-	-	-	-	-	-	-	1.6	1.9	16.2	17.1
25	25.0	25.3	1.2	-	-	-	-	1.6	1.9	21.2	22.1	1.9	2.2	20.6	21.5
32	32.0	32.3	1.3	1.6	1.9	28.2	29.1	1.9	2.2	27.6	28.5	2.4	2.8	26.4	27.5
40	40.0	40.4	1.4	1.9	2.2	35.6	36.6	2.4	2.8	34.4	35.6	3.0	3.4	33.2	34.4
50	50.0	50.5	1.4	2.4	2.8	44.4	45.7	3.0	3.4	43.2	44.5	3.7	4.2	41.6	43.1
63	63.0	63.6	1.5	3.0	3.4	56.2	57.6	3.8	4.3	54.4	56.0	4.7	5.3	52.4	54.2
75	75.0	75.7	1.6	3.6	4.1	66.8	68.5	4.5	5.1	64.8	66.7	5.5	6.2	62.6	64.7
90	90.0	90.9	1.8	4.3	4.9	80.2	82.3	5.4	6.1	77.8	80.1	6.6	7.4	75.2	77.7
110	110.0	111.0	2.2	5.3	6.0	98.0	100.4	6.6	7.4	95.2	97.8	8.1	9.1	91.8	94.8
125	125.0	126.2	2.5	6.0	6.7	111.6	114.2	7.4	8.3	108.4	111.4	9.2	10.3	104.4	107.8
140	140.0	141.3	2.8	6.7	7.5	125.0	127.9	8.3	9.3	121.4	124.7	10.3	11.5	117.0	120.7
160	160.0	161.5	3.2	7.7	8.6	142.8	146.1	9.5	10.6	138.8	142.5	11.8	13.1	133.8	137.9
180	180.0	181.7	3.6	8.6	9.6	160.8	164.5	10.7	11.9	156.2	160.3	13.3	14.8	150.4	155.1
200	200.0	201.8	4.0	9.6	10.7	178.6	182.6	11.9	13.2	173.6	178.0	14.7	16.3	167.4	172.4
225	225.0	227.1	4.5	10.8	12.0	201.0	205.5	13.4	14.9	195.2	200.3	16.6	18.4	188.2	193.9
250	250.0	252.3	5.0	11.9	13.2	223.6	228.5	14.8	16.4	217.2	222.7	18.4	20.4	209.2	215.5
280	280.0	282.6	9.8	13.4	14.9	250.2	255.8	16.6	18.4	243.2	249.4	20.6	22.8	234.4	241.4
315	315.0	317.9	11.1	15.0	16.6	281.8	287.9	18.7	20.7	273.6	280.5	23.2	25.7	263.6	271.5
355	355.0	358.2	12.5	16.9	18.7	317.6	324.4	21.1	23.4	308.2	316.0	26.1	28.9	297.2	306.0
400	400.0	403.6	14.0	19.1	21.2	357.6	365.4	23.7	26.2	347.6	356.2	29.4	32.5	335.0	344.8
450	450.0	454.1	15.6	21.5	23.8	402.4	411.1	26.7	29.5	391.0	400.7	33.1	36.6	376.8	387.9
500	500.0	504.5	17.5	23.9	26.4	447.2	456.7	29.6	32.7	434.6	445.3	36.8	40.6	418.8	430.9
560	560.0	565.0	19.6	26.7	29.5	501.0	511.6	33.2	36.7	486.6	498.6	41.2	45.5	469.0	482.6
630	630.0	635.7	22.1	30.0	33.1	563.8	575.7	37.3	41.2	547.6	561.1	46.3	51.1	527.8	543.1
710	710.0	716.4	24.9	33.9	37.4	635.2	648.6	42.1	46.5	617.0	632.2	52.2	57.6	594.8	612.0
800	800.0	807.2	28.0	38.1	42.1	715.8	731.0	47.4	52.3	695.4	712.4	58.8	64.8	670.4	689.6
900	900.0	908.1		42.9	47.3	805.4	822.3	53.5	59.0	782.0	801.1	66.2	73.0	754.0	775.7
1000	1000.0	1009.0		47.7	52.6	894.8	913.6	59.3	65.4	869.2	890.4	72.5	79.9	840.2	864.0
1200	1200.0	1210.0		57.2	63.1	1073.8	1095.6	67.9	74.8	1050.4	1074.2	88.2	97.2	1005.6	1033.6

*OUT OF ROUNDNESS.

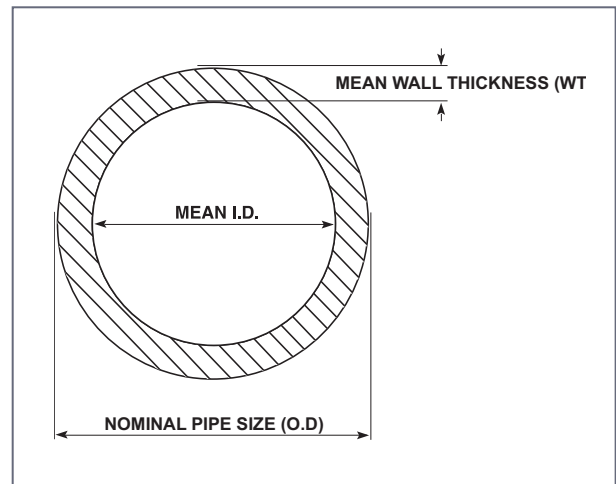


PE100 POLYETHYLENE PIPE - DIMENSIONS Cont'd

ACCORDING TO AS/NZS 4130 SERIES 1

NOMINAL OUTSIDE DIAMETER (DN)	STANDARD DIMENSION RATIO			SDR 11				SDR 9				SDR 7.4			
	MEAN OUTSIDE DIAMETER		OOB*	WALL THICKNESS (WT)		MEAN INSIDE DIAMETER (ID)		WALL THICKNESS (WT)		MEAN INSIDE DIAMETER (ID)		WALL THICKNESS (WT)		MEAN INSIDE DIAMETER (ID)	
	MIN	MAX	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
16	16.0	16.3	1.2	1.6	1.9	12.2	13.1	1.8	2.1	11.8	12.7	2.2	2.6	10.8	11.9
20	20.0	20.3	1.2	1.9	2.2	15.6	16.5	2.3	2.7	14.6	15.7	2.8	3.2	13.6	14.7
25	25.0	25.3	1.2	2.3	2.7	19.6	20.7	2.8	3.2	18.6	19.7	3.5	4.0	17.0	18.3
32	32.0	32.3	1.3	2.9	3.3	25.4	26.5	3.6	4.1	23.8	25.1	4.4	5.0	22.0	23.5
40	40.0	40.4	1.4	3.7	4.2	31.6	33.0	4.5	5.1	29.8	31.4	5.5	6.2	27.6	29.4
50	50.0	50.5	1.4	4.6	5.2	39.6	41.3	5.6	6.3	37.4	39.3	6.9	7.7	34.6	36.7
63	63.0	63.6	1.5	5.8	6.5	50.0	52.0	7.1	8.0	47.0	49.4	8.6	9.6	43.8	46.4
75	75.0	75.7	1.6	6.8	7.6	59.8	62.1	8.4	9.4	56.2	58.9	10.3	11.5	52.0	55.1
90	90.0	90.9	1.8	8.2	9.2	71.6	74.5	10.1	11.3	67.4	70.7	12.3	13.7	62.6	66.3
110	110.0	111.0	2.2	10.0	11.1	87.8	91.0	12.3	13.7	82.6	86.4	15.1	16.8	76.4	80.8
125	125.0	126.2	2.5	11.4	12.7	99.6	103.4	14.0	15.5	94.0	98.2	17.1	19.0	87.0	92.0
140	140.0	141.3	2.8	12.7	14.1	111.8	115.9	15.7	17.4	105.2	109.9	19.2	21.3	97.4	102.9
160	160.0	161.5	3.2	14.6	16.2	127.6	132.3	17.9	19.8	120.4	125.7	21.9	24.2	111.6	117.7
180	180.0	181.7	3.6	16.4	18.2	143.6	148.9	20.1	22.3	135.4	141.5	24.6	27.2	125.6	132.5
200	200.0	201.8	4.0	18.2	20.2	159.6	165.4	22.4	24.8	150.4	157.0	27.3	30.2	139.6	147.2
225	225.0	227.1	4.5	20.5	22.7	179.6	186.1	25.1	27.8	169.4	176.9	30.8	34.0	157.0	165.5
250	250.0	252.3	5.0	22.7	25.1	199.8	206.9	27.9	30.8	188.4	196.5	34.2	37.8	174.4	183.9
280	280.0	282.6	9.8	25.4	28.1	223.8	231.8	31.3	34.6	210.8	220.0	38.3	42.3	195.4	206.0
315	315.0	317.9	11.1	28.6	31.6	251.8	260.7	35.2	38.9	237.2	247.5	43.0	47.4	220.2	231.9
355	355.0	358.2	12.5	32.2	35.6	283.8	293.8	39.6	43.7	267.6	279.0	48.5	53.5	248.0	261.2
400	400.0	403.6	14.0	36.3	40.1	319.8	331.0	44.7	49.3	301.4	314.2	54.6	60.2	279.6	294.4
450	450.0	454.1	15.6	40.9	45.1	359.8	372.3	50.2	55.4	339.2	353.7	61.5	67.8	314.4	331.1
500	500.0	504.5	17.5	45.4	50.1	399.8	413.7	55.8	61.5	377.0	392.9	67.6	74.5	351.0	369.3
560	560.0	565.0	19.6	50.8	56.0	448.0	463.4	62.5	68.9	422.2	440.0	75.7	83.4	393.2	413.6
630	630.0	635.7	22.1	57.2	63.1	503.8	521.3	70.3	77.5	475.0	495.1	85.1	93.7	442.6	465.5
710	710.0	716.4	24.9	64.5	71.1	567.8	587.4	79.3	87.4	535.2	577.8	-	-	-	-
800	800.0	807.2	28.0	72.5	80.0	640.0	662.2	89.3	98.4	603.2	628.6	-	-	-	-
900	900.0	908.1		81.7	90.0	720.0	744.7	-	-	-	-	-	-	-	-
1000	1000.0	1009.0		90.2	99.4	801.2	828.6	-	-	-	-	-	-	-	-
1200	1200.0	1210.0		-	-	-	-	-	-	-	-	-	-	-	-

*OUT OF ROUNDNESS.



PE 100 COILED PIPE - DIMENSIONS OVERVIEW

SIZE (mm)	PN RATINGS	COIL LENGTH (m)	COIL ID (mm)	COIL OD (mm)	COIL WIDTH (mm)	COIL CAN BE NESTED INSIDE LARGER COIL OF MIN. SIZE
20	8-25	50	630	830	100	DN50
20	8-25	100	630	830	200	DN50
20	8-25	200	630	890	260	DN63
20	GAS	200	880	1220	150	DN75
25	8-25	50	630	830	170	DN50
25	8-25	100	630	950	170	DN75
25	8-25	200	630	990	300	DN75
32	8-25	50	880	1120	165	DN75
32	8-25	70	880	1180	165	DN75
32	8-25	100	880	1180	230	DN75
32	8-25	200	880	1280	300	DN75
40	8-25	50	880	1110	290	DN75
40	8-25	100	880	1250	290	DN75
40	8-25	150	880	1380	290	DN75
50	8-25	50	1030	1320	260	DN75
50	8-25	100	1030	1570	260	DN90
50	8-25	150	1030	1730	260	DN90
50	8-25	200	1030	1820	290	DN125 100m Coils
63	12.5-25	100	1030	1700	300	DN90
63	12.5-25	140	1030	1700	400	DN90
63	12.5-25	200	1030	1900	400	DN125 100m Coils
63	10	100	1250	1900	270	DN125 100m Coils
63	10	140	1250	1900	370	DN125 100m Coils
63	10	200	1250	2020	400	DN125 PN12.5 100m Coils
75	8-25	100	1550	2080	400	DN125 PN12.5 100m Coils
90	8-25	100	2000	2640	380	-
110	GAS	50	2700	2900	410	-
110	10-25	100	2000	2760	470	-
110	10-25	200	2000	3150	580	-
110	8	100	2300	3100	470	-
125	12.5-25	100	2000	2870	530	-
125	10	100	2300	3160	470	-
140	12.5-25	100	2300	3300	510	-
160	12.5-20	80	2500	3350	590	-
160	12.5-20	100	2300	3410	590	-

Information presented here is for reference only and may not be complete. All dimensions are nominal and may vary from actual dimension. For accurate dimensional data and other information please contact ACU-TECH sales



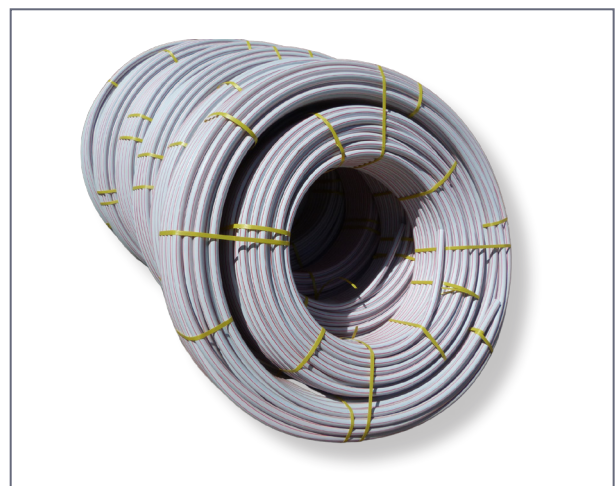
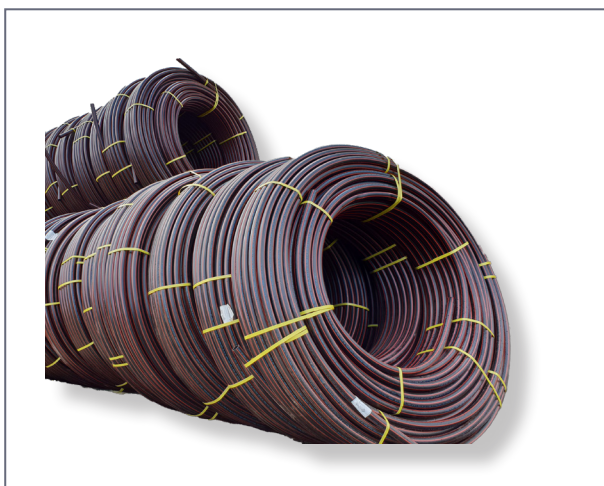
IMPERIAL (RURAL) POLYETHYLENE PIPE

PE100 • SDR17 • 900kPa

SIZE (INCH)		OD (mm)	AVERAGE WT (mm)	COIL LENGTH (m)	COIL ID (mm)	COIL OD (mm)	COIL WIDTH (mm)	COIL WEIGHT (kg)	NOTE
1"	Red Stripe	28.9	1.8	200	1280	1590	260	30.4 (ea)	*Nested Coil
1"	White with Red Stripe	28.9	1.8	200	1280	1590	260	30.4 (ea)	*Nested Coil
1 ¼"	Red Stripe	36.0	2.2	150	1325	1650	285	35.3 (ea)	*Nested Coil
1 ¼"	White with Red Stripe	36.0	2.2	150	1325	1650	285	35.3 (ea)	*Nested Coil
1 ½"	Red Stripe	43.2	2.6	150	1580	1855	300	49.8 (ea)	*Nested Coil
1 ½"	White with Red Stripe	43.2	2.6	150	1580	1855	300	49.8 (ea)	*Nested Coil
1 ½"	Red Stripe	43.2	2.6	300	865	1540	430	99.6	
1 ½"	White with Red Stripe	43.2	2.6	300	865	1540	430	99.6	
2"	Red Stripe	57.6	3.4	100	1600	2010	335	58.2 (ea)	*Nested Coil
2"	White with Red Stripe	57.6	3.4	100	1600	2010	335	58.2 (ea)	*Nested Coil
2"	Red Stripe	57.6	3.4	200	1600	2110	370	116.5	
2"	White with Red Stripe	57.6	3.4	200	1600	2110	370	116.5	

Note: Selected coils are supplied as 'nested' and must be ordered in multiples of 2. One coil will be strapped inside the other.

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IMPERIAL (RURAL) GREEN LINE POLYETHYLENE PIPE

CODE	SIZE (INCH)	COIL LENGTH (M)	WALL THICKNESS (MM)	OUTSIDE DIAMETRE (MM)	COIL DIMENSIONS (MM)			WEIGHT (KG)
					OD	ID	WIDTH	
RGS02021200	3/4 inch (19)	200	1.4	21.6	950	600	250	16.9
RGS02521200	1 inch (25)	200	1.5	27.9	1180	730	240	23.9
RGS03221150	1 1/4 inch (32)	150	1.9	35	1380	1000	285	28.6
RGS04021150	1 1/2 inch (40)	150	2.2	42	1580	1100	320	31.3
RGS05021100	2 inch (50)	100	3	56.2	1870	1460	330	48.4

Dimensions are nominal only

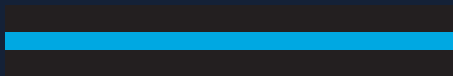
STRIPING AND COLOUR CODING GUIDE



Black Pipe (with no stripes): May be used for all applications except for fuel gases



Black Pipe with Yellow stripes or Full Yellow Jacket: Fuel gases, process gases, liquefied gases under pressure



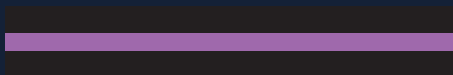
Black Pipe with Blue stripes: Drinking water/potable water



Black Pipe with Red stripes: Dedicated water for fire extinguishing supply lines



Full White Jacket: Communications conduit / Above ground co-ex pipelines



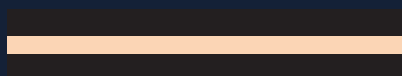
Black Pipe with Lilac/Purple stripes or Full Lilac/Purple Jacket: Recycled or reclaimed water



Full Orange Jacket: Electrical conduit



Black Pipe with Red/Brown stripes: Rural imperial-size low-pressure pipe



Black Pipe with Cream stripes: Sewer pipes